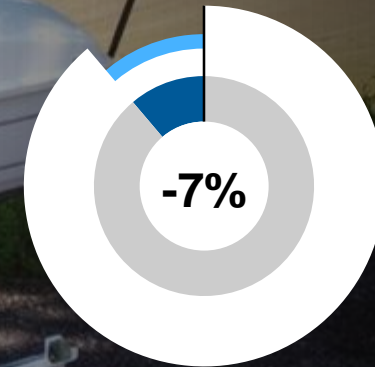
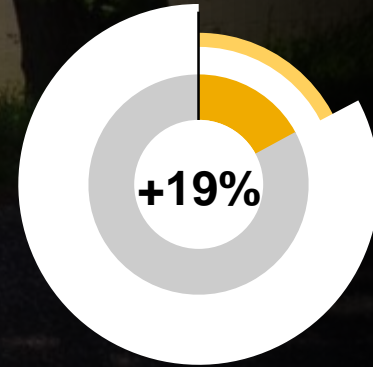


# Harley Davidson – enabling responsive manufacturing with SAP Connected MFG



Reduced Cost



Net Margin

Reduced lead time to produce customized motorbikes from 21-day cycle to 6 hours!